

Tru-Tain Retainer & Splints

(Forming Instructions)

NOTE: This material will absorb moisture. Store in bag with desiccant. Use all materials within 6 months for best results.

1. Remove blue/clear film from both sides of plastic before heating
2. Turn on heating element on vacuum machine. Allow 2-3 minutes to pre-heat; heating element will be orange.
3. Place plastic into vacuum frame and close. Slide frame with plastic up toward heating element, swing heater over to heat plastic.
4. Tru-Tain retainer plastic and splints heat until 1.2 inch sag appears, turn vacuum on and slide frame with plastic over model.
5. Leave vacuum on 20-25 seconds, let cool or spray with Insta-Cool for immediate handling.
6. Remove and trim.

Thickness	Drufomat	Biostar Code
.020" (0.5mm)	0:50	103
.030" (0.75mm)	1:00	113
.035" (0.88mm)	1:05	123
.040" (1.0mm)	1:10	133
.060" (1.5mm)	1:25	144
.080" (2.0mm)	1:35	154
.100" (2.5mm)	1:45	164

Acrylic will adhere to material